

TECHNICAL DATA SHEET



PRODUCT INFORMATION

DuPont™ Tyvek® IsoClean® IC 183B DS. Robust yet lightweight protection providing an excellent barrier against fine particles and low-level sprays in a clean-processed, gamma-sterilized and aseptically folded white unhooded coverall. Features bound internal seams, tunnelled elastication at wrists and ankles, elasticated waist (stitched-in), elasticated thumb loops covered with Tyvek®, a pin lock slider zipper pull and a storm flap. Suitable for a variety of applications including cleanrooms in biotech, pharmaceutical, medical device manufacturing, food processing and cosmetics.

ATTRIBUTES

Full Part Number	IC183BWHDS
Fabric /Materials	TYVEK® ISOCLEAN®
Design	Unhooded coverall with elastics
Seam	Bound
Color	White
Sizes	2S, XS, SM, MD, LG, XL, 2X, 3X, 4X, 5X, 6X, 7X
Quantity /Box	25 per box (sizes 2S-3X), 20 per box (sizes 4X-7X), individually double packed. 2 polyethylene liners. Cardboard box.

FEATURES

- Certified according to Regulation (EU) 2016/425.
- Clean-processed and sterilised by gamma-irradiation to SAL of 10^{-6} (ISO 11137-1)
- Full traceability on all sterilized apparel with [certificates of Sterility Available Here](#).
- Suitable for use in GMP class A/B (ISO Class 5) clean rooms*
- Chemical protective clothing, Category III, Type 5-B and 6-B.
- EN 14126 (barrier to infective agents), EN 1073-2 (protection against radioactive contamination)..
- Packed in an ISO Class 4 Certified Cleanroom
- Internal Bound seams covered with garment fabric to reinforce seam protection and reduce potential for liquid and particle penetration

SIZETABLE

PRODUCT SIZE	ARTICLE NUMBER	ADDITIONAL INFO
SM	D15429648	
MD	D15429659	
LG	D15429666	
XL	D15429671	
2X	D15429681	
3X	D15429690	

PHYSICAL PROPERTIES

PROPERTY	TEST METHOD	TYPICAL RESULT	EN
Abrasion Resistance ⁷	EN 530 Method 2	>10 cycles	1/6 ¹
Basis Weight	DIN EN ISO 536	45 g/m ²	N/A

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PROPERTY	TEST METHOD	TYPICAL RESULT	EN
Flex Cracking Resistance ⁷	EN ISO 7854 Method B	>100000 cycles	6/6 ¹
Puncture Resistance	EN 863	>5 N	1/6 ¹
Resistance to water penetration	AATCC 127	>7 kPa	N/A
Tensile Strength (MD)	DIN EN ISO 13934-1	>30 N	1/6 ¹
Tensile Strength (XD)	DIN EN ISO 13934-1	>30 N	1/6 ¹
Trapezoidal Tear Resistance (MD)	EN ISO 9073-4	>10 N	1/6 ¹
Trapezoidal Tear Resistance (XD)	EN ISO 9073-4	>10 N	1/6 ¹

1 According to EN 14325 | 2 According to EN 14126 | 3 According to EN 1073-2 | 4 According to EN ISO 14116 | 12 According to EN ISO 11612 |
5 Front Tyvek ® / Back | 6 Based on test according to ASTM D-572 | 7 See Instructions for Use for further information, limitations and warnings | > Larger than |
< Smaller than | <= Smaller than or equal to | N/A Not Applicable | STD DEV Standard Deviation |

GARMENT PERFORMANCE

PROPERTY	TEST METHOD	TYPICAL RESULT	EN
Type 5: Inward Leakage of Airborne Solid Particulates	EN ISO 13982-2	Pass	N/A
Type 6: Resistance to Penetration by Liquids (Low Level Spray Test)	EN ISO 17491-4, Method A	Pass	N/A
Nominal protection factor ⁷	EN 1073-2	>50	2/3 ³
Seam Strength	EN ISO 13935-2	>30 N	1/6 ¹

1 According to EN 14325 | 3 According to EN 1073-2 | 12 According to EN ISO 11612 | 13 According to EN 11611 | 5 Front Tyvek ® / Back |
6 Based on test according to ASTM D-572 | 7 See Instructions for Use for further information, limitations and warnings |
11 Based on the average of 10 suits, 3 activities, 3 probes | > Larger than | < Smaller than | <= Smaller than or equal to | N/A Not Applicable |
* Based on lowest single value |

COMFORT

PROPERTY	TEST METHOD	TYPICAL RESULT	EN
Air Permeability (Gurley method)	TAPPI T460	10 s	N/A

2 According to EN 14126 | 5 Front Tyvek ® / Back | > Larger than | < Smaller than | <= Smaller than or equal to | N/A Not Applicable |

PENETRATION AND REPELLENCY

PROPERTY	TEST METHOD	TYPICAL RESULT	EN
Repellency to Liquids, Sodium Hydroxide (10%)	EN ISO 6530	>90 %	2/3 ¹
Repellency to Liquids, Sulphuric Acid (30%)	EN ISO 6530	>95 %	3/3 ¹
Resistance to Penetration by Liquids, Sodium Hydroxide (10%)	EN ISO 6530	<5 %	2/3 ¹
Resistance to Penetration by Liquids, Sulphuric Acid (30%)	EN ISO 6530	<1 %	3/3 ¹

1 According to EN 14325 | > Larger than | < Smaller than | <= Smaller than or equal to |

BIOLOGICAL BARRIER

PROPERTY	TEST METHOD	TYPICAL RESULT	EN
Resistance to Penetration by Biologically Contaminated Aerosols	ISO/DIS 22611	1 < log ratio < 3	1/3 ²
Resistance to Penetration by Blood and Body Fluids using Synthetic Blood	ISO 16603	1.75 kPa	2/6 ²
Resistance to Penetration by Blood-borne Pathogens using Bacteriophage Phi-X174	ISO 16604 Procedure C	No classification	No classification ²
Resistance to Penetration by Contaminated Liquids	EN ISO 22610	≤ 15 min	1/6 ²
Resistance to Penetration by Contaminated Solid Particles	ISO 22612	2 < log cfu < 3	1/3 ²

1 According to EN 14325 | > Larger than | < Smaller than | <= Smaller than or equal to |

CLEANLINESS

PROPERTY	TEST METHOD	TYPICAL RESULT	EN
Bacterial Filtration Efficiency (3 µm)	ASTM F2101	98.4 % ± 0.9 % STD DEV	N/A
Particle Shedding (Helmke Drum)	IEST-RP-CC003.4	Category I	N/A

5 Front Tyvek ® / Back | > Larger than | < Smaller than | <= Smaller than or equal to | N/A Not Applicable | STD DEV Standard Deviation |

PERMEATION DATA DUPONT™ TYVEK® ISOCLEAN®

HAZARD / CHEMICAL NAME	PHYSICAL STATE	CAS	BT ACT	BT 0.1	BT 1.0	EN	SSPR	MDPR	CUM 480	TIME 150	ISO
Carboplatin (10 mg/ml)	Liquid	41575-94-4	nm	>240	>240	5	<0.01	0.005			
Carmustine (3.3 mg/ml, 10 % Ethanol)	Liquid	154-93-8	nm	imm	>10	1	na	0.005			
Cisplatin (1 mg/ml)	Liquid	15663-27-1	nm	>240	>240	5	<0.01	0.005			
Cyclo phosphamide (20 mg/ml)	Liquid	50-18-0	nm	imm	imm		na	0.005			
Doxorubicin HCl (2 mg/ml)	Liquid	25136-40-9	nm	>10	>240	5	na	0.005			
Etoposide (Toposar®, Teva) (20 mg/ml, 33.2 % (v/v) Ethanol)	Liquid	33419-42-0	nm	imm	imm		na	0.005			
Fluorouracil, 5- (50 mg/ml)	Liquid	51-21-8	nm	imm	>30	2	na	0.005			
Ganciclovir (3 mg/ml)	Liquid	82410-32-0	nm	>240	>240	5	<0.01	0.005			
Gemcitabine (38 mg/ml)	Liquid	95058-81-4	nm	>60	>240	5	na	0.005			
Ifosfamide (50 mg/ml)	Liquid	3778-73-2	nm	imm	imm		na	0.005			
Irinotecan (20 mg/ml)	Liquid	100286-90-6	nm	>120	>120	4	na	0.005			
Methotrexate (25 mg/ml, 0.1 N NaOH)	Liquid	59-05-2	nm	>240	>240	5	<0.01	0.005			
Mitomycin (0.5 mg/ml)	Liquid	50-07-7	nm	>240	>240	5	<0.01	0.005			
Oxaliplatin (5 mg/ml)	Liquid	63121-00-6	nm	imm	imm		na	0.005			
Paclitaxel (Hospira) (6 mg/ml, 49.7 % (v/v) Ethanol)	Liquid	33069-62-4	nm	imm	imm		na	0.005			
Thiotepa (10 mg/ml)	Liquid	52-24-4	nm	imm	imm		na	0.005			
Vincristine sulfate (1 mg/ml)	Liquid	2068-78-2	nm	>240	>240	5	<0.01	0.005			
Vinorelbine (0.1 mg/ml)	Liquid	71486-22-1	nm	>240	>240	5	na	0.005			

BTAct (Actual) Breakthrough time at MDPR [mins] | BT0.1 Normalized breakthrough time at 0.1 µg/cm²/min [mins] |

BT1.0 Normalized breakthrough time at 1.0 µg/cm²/min [mins] | EN Classification according to EN 14325 | SSPR Steady state permeation rate [µg/cm²/min] |

MDPR Minimum detectable permeation rate [µg/cm²/min] | CUM480 Cumulative permeation mass after 480 mins [µg/cm²] |

Time150 Time to reach cumulative permeation mass of 150 µg/cm² [mins] | ISO Classification according to ISO 16602 |

CAS Chemical abstracts service registry number | min Minute | > Larger than | < Smaller than | imm Immediate (< 10 min) | nm Not tested |

sat Saturated solution | N/A Not Applicable | na Not attained | GPR grade General purpose reagent grade | * Based on lowest single value |

8 Actual breakthrough time; normalized breakthrough time is not available | DOT5 Degradation after 5 min | DOT30 Degradation after 30 min |

DOT60 Degradation after 60 min | DOT240 Degradation after 240 min | BT1383 Normalized breakthrough time at 0.1 µg/cm²/min [mins] acc. ASTM F1383 |

Important Note

TECHNICAL DATA SHEET

The permeation data published have been generated for DuPont by independent accredited testing laboratories according to the test method applicable at that time (EN ISO 6529 (method A and B), ASTM F739, ASTM F1383, ASTM D6978, EN369, EN 374-3) The data is typically the average of three fabrics samples tested. All chemicals have been tested at an assay of greater than 95 (w/w) % unless otherwise stated. The tests were performed between 20 °C and 27 °C and at environmental pressure unless otherwise stated. A different temperature may have significant influence on the breakthrough time. Permeation typically increases with temperature. Cumulative permeation data have been measured or have been calculated based on minimum detectable permeation rate. Cytostatic drugs testing has been performed at a test temperature of 27°C according to ASTM D6978 or ISO 6529 with the additional requirement of reporting a normalized breakthrough time at 0.01 µg/cm²/min. Chemical warfare agents (Lewisite, Sarin, Soman, Mustard, Tabun and VX Nerve Agent) have been tested according to MIL-STD-282 at 22°C or according to FINABEL 0.7 at 37°C. Permeation data for Tyvek® is applicable to white Tyvek® 500 and Tyvek® 600 only and is not applicable for other Tyvek® styles or colours. Permeation data are usually measured for single chemicals. The permeation characteristics of mixtures can often deviate considerably from the behaviour of the individual chemicals. The permeation data for gloves published have been generated according to ASTM F739 and to ASTM F1383. The degradation data for gloves published have been generated based on a gravimetric method. This degradation testing exposes one side of the glove material to the test chemical for four hours. The percent weight change after exposure is measured at four time intervals: 5, 30, 60 and 240 minutes.

The information provided herein corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials or additives or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since DuPont cannot anticipate all variations in actual end-use conditions DuPont makes no warranties and assumes no liability in connection with any use of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights..

Degradation Ratings:

- E: EXCELLENT (0-10% Weight Change)
- G: GOOD (11-20% Weight Change)
- F: FAIR (21-30% Weight Change)
- P: POOR (31-50% Weight Change)
- NR: NOT RECOMMENDED (Above 50% Weight Change)
- NT: NOT TESTED

Degradation is the physical change in a material after chemical exposure. Typical observable effects may be swelling, wrinkling, deterioration, or delamination. Strength loss may also occur.

Please use the permeation data provided as a part of the risk assessment to assist with the selection of a protective fabric, garment, glove or accessory suitable for your application. Breakthrough time is not the same as safe wear time. Breakthrough times are indicative of the barrier performance, but results can vary between the test methods and laboratories. Breakthrough time alone is insufficient to determine how long a garment may be worn once the garment has been contaminated. Safe user wear time may be longer or shorter than the breakthrough time depending on the permeation behaviour of the substance, the toxicity of the substance, working conditions and the exposure conditions (e.g. temperature, pressure, concentration, physical state).

Latest Update Permeation Data: 10/24/2022

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Our powerful web-based tool can assist you with finding the appropriate DuPont garments for chemical and controlled environment hazards.



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