

Specifications: ERS – 100 x 120 x 150 cm						
	PRITNED ATTACHMENT BAG	COATED		PRINTED		WITHOUT LINER
WO. NO.	166/ 24-25	ERS	CONT. 67	PO. 25900	Article No.–4356	3255 BAGS
Sr. No.	Parameters	Specifications		Default Values		Remarks
		Value	Unit			
1	Internal Dimensions –					
	a Width	116	cm.		0 INCH	
	b Length	96	cm.		0 INCH	
	c Height	146	cm.		0 INCH	
2	External Dimensions –					
	a Width	120	cm.			
	b Length	100	cm.			
	c Height	150	cm.			
3	Coating Specifications					
	a Coating Required	Coated				
	b Coating Side	INSIDE				
4	Physical Appearance					
	a Bag Colour	White Fabric				
	b Material	PP, UV				
	c	Style of Bag	U+2 Bag as per Photo			
		Loop	Loop attachment on side panel as per Photo (side panel with Dummy trumline)			
		Type of Fabric	White Fabric Coated			
		Top	Duffle Top – Side Duffle As per Photo			
		Bottom	FLAT BOTTOM			
		Printing	Two Side Printed –			
		Document Pocket	Nil			
		Accessories	WE DON'T HAVE CERTIFICATE FOR THIS BAG			
	d Bag Quantity	3255	nos.			
	e Safe Working Load	1100	Kgs		LBS	
	f Safety Factor	5:1				
5	Body Fabric U-Panel :-					
	a Fabric Width	127	cm.		Trum Line Width	0
	b Fabric Unlam GSM	180	gsm		Trum Line GSM	270
	c Lamination Coating GSM	30	gsm	25GSM	Coating GSM	30
	d Final Fabric GSM	210	gsm		Avg. Fabric GSM	0,0
	e Fabric Colour	White Fabric				
	f Material	PP, UV				
	g Fabric Strength (after lamination if lam)	180	kgf.	minimum		
	h Elongation	18	%			
	i U – Panel Fabric Cut Peace Length	408	cm.			
	j U – Panel Fabric Quantity	3255	pcs.			
	k U – Panel Fabric Cut Peace Weight	1088	gm.			
	l Hemming Thread	1000	Denier	1000		
	m Hemming Thread Colour	White		White		
6	Body Fabric Side Panel :-					
	a Fabric Width	158	cm.	–	Trum Line Width	0
	b Fabric Unlam GSM	180	gsm		Trum Line GSM	270
	c Lamination Coating GSM	30	gsm	25GSM	Coating GSM	30
	d Final Fabric GSM	210	gsm		Avg. Fabric GSM	0,0
	e Fabric Colour	White Fabric			107	
	f Side Panel Fabric Cut piece Length	107	cm.		158	
	g Side Panel Fabric Quantity	6510	pcs.			
	h Side Panel Fabric Cut Peace Weight	355	gm.			
	i Hemming Thread	1000	Denier	1000		
	j Hemming Thread Colour	White		White		
6	Fill Top Cover / Duffle Top –					

a	Width	116,0	cm.		
b	Length	96,0	cm.		
c	Height	100	cm.		
d	Fabric Width	105	cm.		
e	Fabric Unlam GSM	60	gsm	75GSM	
f	Lamination Coating GSM	20	gsm	20GSM	
g	Final Fabric GSM	80	gsm		
h	Fabric Cut Peace Length	434	cm.		
i	Quantity	3255	pcs.		
j	Fabric Cut piece Weight	365	gm.		
k	Coated / Uncoated	Coated			
l	Fabric Colour	White Fabric			
m	Fabric Material	PP, UV			
n	Attachment Thread	2000	Denier	2000	
o	Attachment Thread Colour	White		White	
7	Fill Spout –	NOT APPLICABLE			
Specifications:					
Sr. No.	Parameters	Specifications			Remarks
		Value	Unit		
8	Fill Spout Tying Tape –				
a	Width	1,5	cm.	1.5cm	
b	Length	120	cm.	120cm	
c	Meter Weight	5	gm.	5gm/mtr.	
d	Colour	White			
e	Material	PP, UV			
f	Distance of Tying Tape from edge	20	cm.		
g	Cut Peace Length	122	cm.		
h	Quantity	3255	pcs.		
i	Cut Peace Weight	6,1	gm.		
j	Attachment Thread	1000	Denier	2000	
k	Attachment Thread Colour	White		White	
9	Lifting Belts –				
a	Width	7	cm.	7 cm	
b	Meter Weight	55	gm.		
c	Colour				
d	Material	PP, UV			
e	Strength	2059	kgf.		
f	Elongation	18	%		
f	Loop Height	30	cm.	Belt Attachment – 4000 dnr Orange Single needle at both edge of the belt- approx.1.5 cm from edge	
g	Longer Length – A	100	cm.		
h	Short Length – B	40	cm.		
i	Cut Peace Length	520	cm.		
j	Quantity	6510	pcs.		
k	Cut Peace Weight	286	gm.		
l	Attachment Thread	0	gm.		
m	Attachment Thread Colour	White	gm.		

10	Perimeter Band (Safety Strap) – NOT APPLICABLE				
a	Width	0	cm.	3 cm	
b	Meter Weight	0	gm.	20 gm/mtr.	
c	Colour	White			
d	Material	PP, UV			
e	Strength	~124	kgf.	600 kgf.	
f	Elongation	18	%		
g	Cut Peace Length	445	cm.		
h	Quantity	3255	pcs.		
i	Attachment Thread	0	Denier		
j	Attachment Thread Colour	White			
k	Cut Peace Weight	0	gm.		
11	Discharge Spout – FLAT BOTTOM				
a	Diameter	0	cm.	0 INCH	
b	Height	0	cm.	0 INCH	
c	Fabric Width	8	cm.	FLAT	
d	Fabric Colour	White Fabric			
e	Fabric Material	PP, UV			
f	Fabric Unlam GSM	0	gsm	75GSM	
g	Lamination Coating GSM	0	gsm	20GSM	
h	Final Fabric GSM	0	gsm		
i	Fabric Cut Peace Length	10	cm.		
j	Quantity	3255	pcs.		
k	Coated / Uncoated	Un-Coated			
l	Attachment Thread	0	Denier	2000	
m	Attachment Thread Colour	White		White	
n	Fabric Cut Peace Weight	0	gms.		
12	Discharge Spout Tying Tape – NOT APPLICABLE				
a	Width	1,5	cm.	2cm	
b	Length	120	cm.	130cm	
c	Meter Weight	0	gm.	7.5gm/mtr.	
d	Colour	White			
e	Material	PP, UV			
f	Distance of Tying Tape from edge	0	cm.		
g	Cut Peace Length	122	cm.		
h	Quantity	3255	pcs.		
i	Attachment Thread	0	Denier	2000	
k	Attachment Thread Colour	White		White	
l	Cut Peace Weight	0	gm.		

13	Stitching Thread –			
a	Hiracle Stitching Thread	0	Denier	SWL<1750 kgf. 4000 D/5 gpd, If SWL>1750 kgf. 6000/ 5 gpd.
b	Hiracle Stitching Thread Colour			
c	Distance of Hiracle Stitch from edge	1,3	cm	
d	Safety Stitching Thread	8000	Denier	SWL<1750 kgf.–4000 D/5 gpd, If SWL>1750 kgf. 6000 /5gpd.
e	Safety Stitching Thread Colour			
f	Distance of Safety Stitch from edge	1,8	cm	
Double Needle stitching				
14	Printing	Two Side Printed –		
15	Packing	155 Pcs/Pallet – Pallet Size 100 x 120 cm–PLASTIC Pallets		
16	Marking on Pallets	Product ID Slip, Printed Bale Cover Orange & Black		
16	Label	ERS Label		
17	Document Pouch	Nil		